





Agricultural & Industrial Range....



Single Phase



Three Phase



MONOBLOCK PUMPS (1440 RPM)





#### MONOBLOCK PUMPS

**OSWAL** Centrifugal Monoblock pumpset are the products of the expertise of highly qualified technical team with a stage wise rigid inspection method under TQM concept. The volute chamber of **OSWAL** Centrifugal Monoblock pumps and impellers are well designed to provide the best possible hydraulic efficiency and suction lift characterstic. CNC & SPM's machinary and technology are employed in the manufacture of these pumps using best quality raw materials, well balanced impellers, seals and ball bearings to ensure long life. **OSWAL** Centrifugal Monoblock Pumps confirm to IS: 9079.

These pumps are powered by a totally enclosed fan cooled A.C induction motor, suitable for long hours duty. Motor stator is made of low watt loss steel laminations assembled under pressure and rigidly locked in the frame. Well balanced rotor ensures viberation and noise free operations.

The varnish impregnated windings made of enamelled copper wire offer excellent resistance. Shaft is made of quality steel, precision ground of ample size for transmitting the rated Horsepower. All single-phase version upto 3.0 HP are incorporated with Thermal Over Load protector. These pumps require an adequate motor protection control panel.

Application of **OSWAL** Centrifugal Monoblock pumpset are for Hospitals, Water circulation systems, Water supply systems of Government, Irrigation, Farms & Drip & sprinkler irrigation, Gardening, Nurseries, Domestic water supply, Multi-storeyed Building, Industries & Hotels. Salient Features of **OSWAL** Centrifugal Monoblock pumpset High operating efficiency resulting in lower power consumption, Good suction lift characteristics, Dynamically balanced rotating parts including rotor & impeller, Balanced and rigid construction, High working pressure & Designed for wide voltage fluctuations.

CENTRIFUGAL MONOBLOCK PUMPS - 1440 RPM (Single & Three Phase)

# Specification:

Details	1440 RPM
Power Range	2 HP to 5 HP - 1 Ph. 2 HP to 15 HP - 3 Ph.
Flow rate upto	4200 lpm.
Head range upto	34 mtr.
Suction lift upto	7 mtr.
Pump Size in inches	2x2, 2½x2, 3x2½, 4x3, 4x4, 5x5, 6x6.
Version	200-240V, A.C., 50 Hz - 3 Ph. Capacitor start and capacitor run (CSCR) 380 - 415V, A.C., 50 Hz - 3Ph. 0.5 HP to 3 HP - D.O.L.
Degree of Protection	IP 44
Class of insulation	A/E/B/F
Type of Duty	S1 (Continous)
Direction of Rotation	CW-Viewed from driving end

# **Pumped Liquids**

Clean, thin, non-aggresive, non-explosive, clear, cold, fresh water without abresives, solid particle or fibres shall mean the water having the following characteristics.

Maximum Liquid Temperature	50°C (max.)
Permissible amount of sand	25 gm/m³ (max.)
Chlorine ion density	500 ppm (max.)
Allowable solids	3000 ppm (max.)
Specific gravity	1.004 (max.)
Hardness (drinking water)	300 (max.)
Viscosity	1.75 x 10 <sup>6</sup> m <sup>2</sup> /sec (max.)
Turbidity	50 ppm silica scale (max.)
pH value	6.5 to 8.5.

# Material of Construction

Part Name	Material
Pump Casing	Cast Iron
Motor Frame	Alluminium / C.I.
Impeller	C.I.
Shaft	S.S 410 / E.N. 8
Sealing	Mechanical Seal (Carbon & Ceramic) Gland Rope

Exclusively manufactured by :

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